

# Assembly Instructions

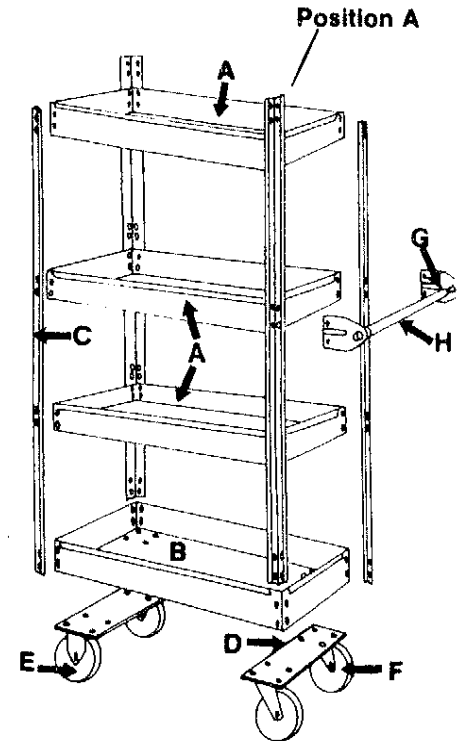
## INDUSTRIAL STOCK TRUCK

**MODELS**  
ST-8000 — 3W243  
ST-9000 — 3W244

### PARTS LIST

REF. LETTE	QTY.	DESCRIPTION	PART NUMBER FOR 3W243	PART NUMBER FOR 3W244
A	□ 3	Tray	2W424	2W426
B	□ 1	Bottom Tray	SC5000LT	SC6000LT
C	□ 4	Posts	3W243P	3W243P
D	□ 2	Caster Mounting Plate	SC5000CMP	SC6000CMP
E	□ 2	Rigid Caster	CA5125R	CA5125R
G	□ 2	Handle Bracket	SC5000HB	SC5000HB
F	□ 2	Swivel Caster	CA5125S	CA5125S
H	□ 1	Tubular Handle	SC5000TH	SC6000TH
*	□ 80 1/4 - 20 x 1/2	Nuts/Bolts	NB80S	NB80S

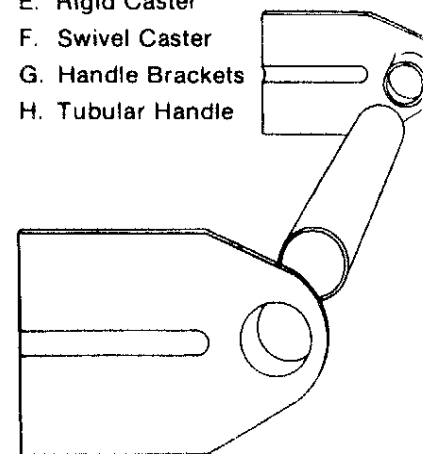
\*Standard Hardware Item, may be purchased locally.



### HOW TO ASSEMBLE

1. Bolt lower tray to 4 posts at matching holes.
2. Bolt middle trays to post working up from the lower tray.
3. Bolt upper tray to posts. Do not insert 2 bolts at position A until ready to attach handle brackets.
4. Attach casters through holes in lower tray. Place caster mounting plates (D) between caster top plate and lower tray before inserting bolts.
5. Bolt one handle bracket (G) to post at position A, bolting through post, bracket and upper tray.
6. Insert tubular handle (H) over embossed section of bracket. (See Detail 1).
7. Place second handle bracket into tubular handle and bolt to post.
8. Check for squareness and tighten all nuts and bolts.

- A. Upper Tray, Middle Trays
- B. Lower Tray (with Holes)
- C. Posts
- D. Caster Mounting Plates
- E. Rigid Caster
- F. Swivel Caster
- G. Handle Brackets
- H. Tubular Handle



**DETAIL NO. 1**

**edsal**

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